

## **XL-6228**

# **PROTECTIVE INSULATING COATING**

**XL-6228** Protective Insulating Coating has been specially formulated for use as a flexible durable coating that can be applied to virtually any bare metal plastic or rubber surface.

**XL-6228's** unique flexibility and conductivity properties allow the product to be used in engine compartments where it will not interfere with hoses, belts, or electrical wiring.

**XL-6228** when dry leaves surfaces with a satin black coating that will not shrink or crack.

**XL-6228** is a water based formulation is quick drying and does not contain any flammable solvents.

**XL6228** is inherently biodegradable does not require any special disposal procedures.

### **APPLICATION DATA:**

Surface Preparation: Clean & dry surfaces, remove oils and any other contaminants

### **Recommended Ambient Environmental Conditions:**

**Atmosphere:** Clear and dry

**Ambient Temperature:** >7 °C

**Surface Temperature:** 15 - 28 °C

### **Application Method:**

- Brush
- Dipping
- Spray Gun (HVLP or HELP), Spray 20 - 25 cm from surface using 35 - 45 cm spray pattern.

### **Dry Time:**

Assisted: 1 - 3 min

Unassisted: 10 - 15 min

**Typical Coverage:** 5 - 10 m<sup>2</sup> / litre

**Wet Film Thickness:** 125 - 200 microns

**Dry Film Thickness:** 25 - 50 microns

### **NOTE:**

Due the fact that **XL-6228** is a water-based coating, use only plastic or stainless steel piping and fittings to handle this product.

Keep from freezing.