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Pointe-Claire, Quebec
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XL-8547

GENERAL PURPOSE SEWING MACHINE OIL

XL-8547 is blended from highly refined base stocks, anti-wear additives, rust and corrosion inhibitors, and foam suppressants.

XL-8547 is non-toxic, colourless, and odourless.

XL-8547 grades **/022** and **/032** are recommended for use as general-purpose sewing machine oil.

TYPICAL SPECIFICATIONS									
Product Code: XL-8547	**/022**	**/022**	**/038**	**/046**	**/068**	**/100**	**/150**	**/200**	**/320**
ISO Grade	22	32	32/46	46	68	100	150	220	320
Viscosity (cSt @ 40°C) (ASTM D-445)	21.0	31.0	38.0	48.0	67.5	98.2	148	210	317
Viscosity (cSt @ 100°C) (ASTM D-445)	4.2	5.3	6.1	7.0	8.8	11.5	14.9	18.9	24.9
Viscosity Index	102	102	103	103	103	104	100	101	101
Flash Point (°C)	199	210	218	225	235	252	278	280	295
Pour Point (°C) (ASTM D-97)	-45	-38	-34	-30	-25	-20	-15	-12	-8
Copper Strip Test	1A	1A	1A	1A	1A	1A	1A	1A	1A
Rust Test	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass